

SCALE 5:1

 $10 \times 45^\circ$ (4 x)

A	+2	-1	100
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50

5

$$B = \begin{bmatrix} 1 & 0 \\ 0 & 1 \end{bmatrix}$$

B+100

C

C = STANDARD 100



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A (mm)				
SIZE	X	X+X	X+X+X	X+X+X+X
1 & 2	115	229	339	451
3 & 4	173.5	346	514.5	685
5 & 6	232	463	690	919
7 & 8	292	583	870	1159

B (mm)		
COMBINATION	2,4,6,8	1,3,5,7
x1	134	75
x2	265	144
x3	396	216
x4	526	286
x5	657	357
x6	787	427
x7	918	498
x8	1048	568
x9	1179	639
x10	1309	709

SPECIAL WIDTH		
SIZE	COMB.	B (mm)
2,4,6,8	xN	Nx130.5+4

SPECIAL WIDTH		
SIZE	COMB.	B (mm)
1,3,5,7	xN	Nx70.5+4

F	MATERIAL REMOVED	2015-04-21	se-parham
Rev	Type of revision	Date	Sign

Item	Qty	Designation	Specification							NetWeight
General tolerance ISO 2768-1/2-M/K EN ISO 1920-BF		Welded details EN ISO 5817-B EN ISO 10042-B	General surface roughness, Ra 12.5	Designed by se-andrek	Created date 2005-09-08	Latest save date 2015-04-24	Format A2	Scale 1:2	Sheet no	TotWeight —
 Roxtec www.roxtec.com		Title GE FRAME EXTENSION FRAME							Projection method 	
		Restricted due to Information					Drawing number S1008220			Rev F